

TYPE 24 SERVICE ROTOCHAMBERS

2½ INCH STROKE

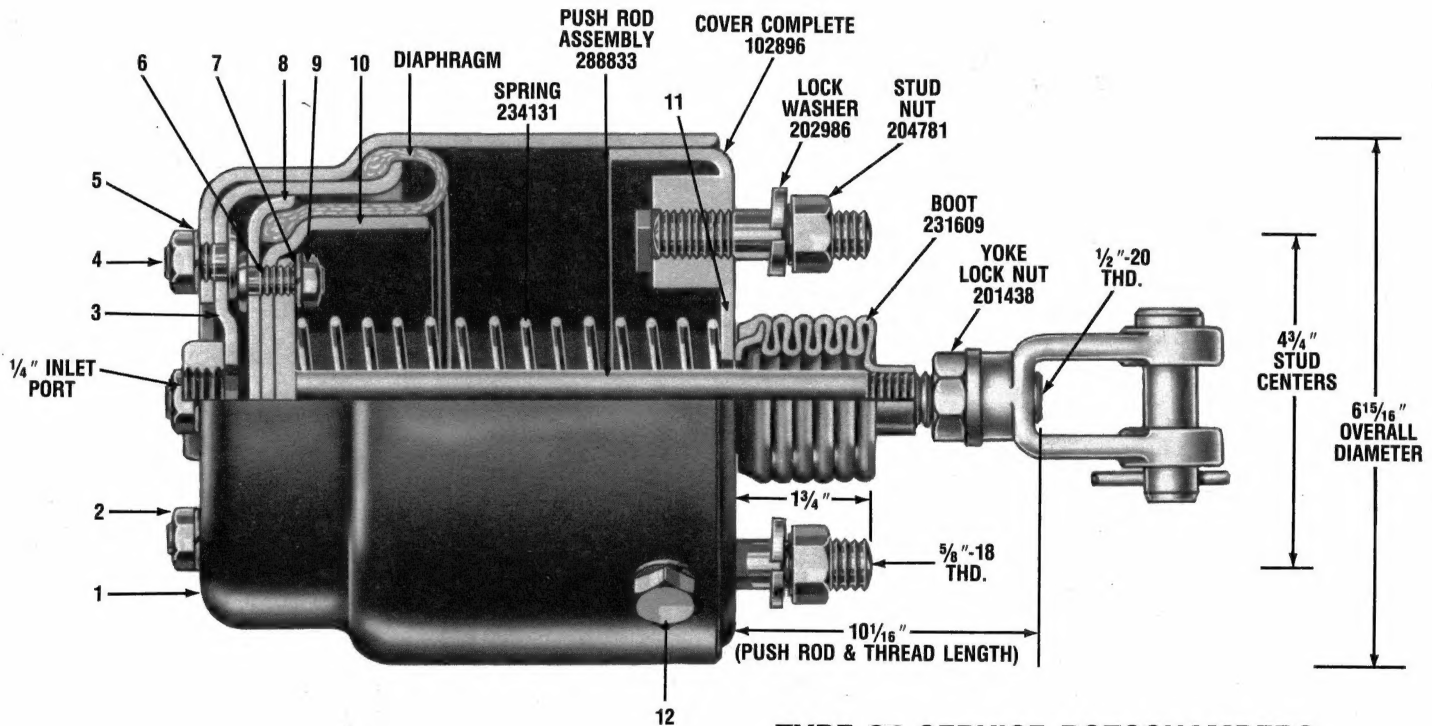
EFFECTIVE DIAPHRAGM AREA — 24 SQUARE INCHES

A Rotochamber is an actuator which converts the energy of air pressure into a mechanical force. The various sizes available provide a wide range of output forces. The rolling type diaphragm provides long life and gives a constant output force throughout the entire stroke.

For further information regarding installation and maintenance, consult Instruction & Service Data Sheet SD-02-2.

TYPE-24 SERVICE ROTOCHAMBER PC. NO.	DIAPHRAGM PC. NO.	FEATURES
288832	231516	STD. UNIT (RUBBER DIAPHRAGM)
288834	236528	NEOPRENE DIAPHRAGM

NOTE: ALL SERVICE ROTOCHAMBERS ARE FURNISHED WITH LONG THREADED PUSH ROD, LESS YOKE



TYPE 24 SERVICE ROTOCHAMBERS CONVERSION LIST

No.	Pc. No.	Quan.	Description
1	231515	1	Body
2	204214	6	Nut
3	222249	1	Outer Diaphragm Clamp
4	290922	6	Bolt
5	202982	6	Lock Washer
6	290927	6	Bolt
7	202981	6	Lock Washer
8	222247	1	Inner Diaphragm Clamp
9	203105	6	Nut
10	231518	1	Diaphragm Guide
11	237674	2	Spring Guide
12	294924	4	Cap Screw

ORIG. EQUIP. PC. NO.	SERVICE REPLACEMENT	
	ROTO-CHAMBER PC. NO.	YOKE ASSY. PC. NO.
222246	288832	205948
222572	288832	205948
222574	288832	205948
222792	288832	205948
222795	288832	205948
223011	288832	205948
223447	288832	205948
223489	288832	205948
224023	288832	205948
229050	288834	205948
229051	288834	205948

ORIG. EQUIP. PC. NO.	SERVICE REPLACEMENT	
	ROTO-CHAMBER PC. NO.	YOKE ASSY. PC. NO.
229647	288832	205948
229818	288832	NONE
275285	288832	205948
278587	288832	205948
281276	288832	NONE
281361	288832	205948
281646	288832	205948
286782	288834	205948
288017	288832	205948
288254	288832	205948